

# MC Screed 2500 MF

Self-smoothing, polyurethane-cement hybrid screed

## Product Properties

- Three-component, polyurethane, 3 - 6 mm floor topping
- High mechanical and chemical resistance (see Chemical Resistance Chart)
- HACCP certified, self-smoothing floor system specially designed for food & beverage processing areas
- Matt finish offering versatility in performance and aesthetics
- Bacterial and fungal growth resistance
- Solvent-free
- Withstand service temperature between -10 °C to 100 °C

## Areas of Application

- Food industry production areas, bakeries, dairies, breweries and butcheries
- Chemical processing areas and containment areas
- Pharmaceutical industrial, engineering process areas, warehouses, loading bays and logistics areas
- Cold storages, kitchens and packaging plants

## Application

### Substrate Preparation/ Mixing

See leaflets "General Application Advice": "MC-Industrial Floors - Substrate and Substrate Preparation" and "Reactive Resins".

MC Screed 2500 MF consists of three-component - component A (base), component B (hardener) and component C (pigmented fillers), supplied in pre-packed quantities. Before mixing, shake component A & B briefly for at least 10 seconds. Pour component A into a clean mixing drum and slowly add component B, mix for about 1 minute until a uniform consistency is achieved using a slow speed electric mixer. Add component C slowly and further mix for 1 minute to achieve a fully homogeneous flowable mixture using a forced action mixer with double paddles.

During the mixing process, it must be remembered that residues of the previous mix at the inner sides of the drum must be discarded and cleaned properly. Failure to do this, will adversely affect the flow and consistency of the mixture.

### Anchoring grooves

In order to prevent the outer edges of the coating from curling, anchoring grooves (width and depth are twice the system layer thickness) must be cut into the substrate by diamond cutter, 40 mm away from and parallel to all walls and edges, including columns, doorways, day joints, and drainage areas.

### Scratch coat

Scratch coats of MC Screed 2500 MF are applied with steel floats, rubber squeegees and/ or adjustable screeding tools onto the primer/ substrates.

### Application

MC Screed 2500 MF is applied 12 to 24 hours after application of scratch coat, using adjustable screeding tools to achieve the require thickness between 2 - 5 mm. The fresh coating must be rolled by spiked rollers. To achieve a uniformly coloured surface, connecting areas must be applied within 10 minutes.

### General Information

Coverage, application times, resistance to foot traffic and time until full resistance are determined by temperature and site properties and condition. See also leaflet "General Application Advice": "Reactive Resins".

Concerning the batch colour consistency, please note the general information on the leaflet "General Application Advice": "Reactive Resins".

Exposure to chemicals and UV-light may cause colour changes, which usually do not affect the properties and usability of the coating.

Mechanically and chemically exposed surfaces are subject to wear and tear. Regular check-ups and continuous maintenance are advised.

### Technical Data for MC Screed 2500 MF

Characteristic	Unit	Value	Comments
Mixing ratio	p.b.w.	3 : 3 : 14	base : hardener : pigmented fillers
Density	g/cm <sup>3</sup>	approx. 1.900	-
Pot life	minutes	approx. 20	at 20°C and 50% relative humidity
Resistance to foot traffic after...	hours	approx. 24	at 20°C and 50% relative humidity
Time until full resistance	days	7	at 20°C and 50% relative humidity
Compressive strength	N/mm <sup>2</sup>	approx. 55	after 28 days
Tensile pull-off strength	N/mm <sup>2</sup>	approx. 3	after 28 days
Flexural strength	N/mm <sup>2</sup>	approx. 25	after 28 days
Resistance to abrasion	g	approx. 0.040 loss	Taber abrasion test, 1000 cycles
Shore D Hardness	-	80	EN ISO 868
Water absorption	%	0	ASTM C413:2001
Service temperature	°C	> 5 - < 80	at thickness approx. 3 mm
		> -10 - < 100	at thickness approx. 6 mm
Application conditions	°C	> 10 - < 30	air, material and substrate temperature
	%	< 85	relative humidity
	K	> 3	above dew point
<b>Scratch coat</b>			
Coverage	kg/m <sup>2</sup>	approx. 2.200	thickness - approx. 1 mm
<b>Wearing coat</b>			
Coverage	kg/m <sup>2</sup>	approx. 3.800	thickness - approx. 2 mm
	kg/m <sup>2</sup>	approx. 5.700	thickness - approx. 3 mm
	kg/m <sup>2</sup>	approx. 7.600	thickness - approx. 4 mm
	kg/m <sup>2</sup>	approx. 9.500	thickness - approx. 5 mm

### Product Characteristics for MC Screed 2500 MF

Cleaning agent	MC-Reinigungsmittel
Colour	MC-PU colours; approx. to RAL-colours range; further colours on request.
Delivery	20 kg pack (Part A 3kg: Part B 3kg: Part C 14kg)
Storage	Can be stored in cool (> 5°C - < 25 °C) and dry conditions for 9 months in original unopened packs. Protect from frost!
Disposal	In the interest of the environment, please empty all packs completely & in accordance with local regulations.

### Safety Advice

Please take notice of the safety information and advice given on the packaging labels and safety information sheets.

**Note:** The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

**Edition 01/25.** Some technical changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.